

Work Order ID 141006

Tuesday, January 26, 2016 3:18:11 PM

646.301
B141006
REV. N/C

141006

Page 1

Item ID: 646.3012

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lower Guide

Start Date: 1/26/2016 Start Qty: 16.00

16

Cust Item ID:

Required Date: 1/26/2016 Req'd Qty: 16.00

16

Customer:

Reference:

April 22nd

Approvals:

Process Plan: MLS

Date: JAN 28 2016

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

646.3000

N/C

100

0.00

100

BAND SAW

Bandsaw

Memo

0.03

Jeaspa Bandsaw

Cut Blank at 27.500"

ONE BLANK MAKE TWO PARTS

110

0.01

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.10

HAAS CNC vertical machine #1

1-Machine per folio FB159

DWG REV: N/C

FOLIO REV: AA

2- deburr and break all sharp edges

DAS
20
9-82

16-05-09

DAS
20
9-82

16-05-09

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
		OTHER :							

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141006

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Item ID: 646.3012 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lower Guide
 Start Date: 1/26/2016 Start Qty: 16.00 ***16*** Cust Item ID:
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 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS
120						16	✓		20 16-05-12
QC	Memo	0.01							9-89
Quality Control									
130	QC8- Inspect parts - second check	0.00							
130						16			SL 16-5-13
QC	Memo	0.01							
Quality Control									
131		0.00							
131						16	✓		16-06-18
Hand Finish	Memo	0.13							
Hand Finishing	CLEAN AND REMOVE ALL PART MARKING								

N/A
 16.06.20

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																					
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
140									
Outsource4	Memo	48.00							DAS 13 9-89
Outsource process - Anodize	Issue P/O to ATG : <u>32760</u>								
	1- Black Anodize as per Dwg 646.3000								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Comformity is required								
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.01							
Packaging									
155	QC5- Inspect part completeness to step on W/O	0.00							
155									
QC	Memo	0.01							DAS 38 9-89
Quality Control									JUL 18 2016

16x 5016-#11

16

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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 Required Date: 1/26/2016 Req'd Qty: 16.00 *16* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: CC1009	0.00							
180									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

JUL 19 2016

DAS
21
9-89

JUL 19 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Picklist Print

Tuesday, January 26, 2016 3:18:11 PM

Page 1

Work Order ID: 141006

141006

Parent Item: 646.3012

646 3012

Parent Item Name: Lower Guide

Start Date: 1/26/2016

Required Date: 1/26/2016

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP REV:A NEW ISSUE 13/01/30 JFS VERIFY BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B0.375X8.000 /		Purchased	No			100	f	6.3570	1.146	19.30105			DAS
M7075T6B0 375X8 000									**	19,000'			20
7075-T6 Plate 0.375" X 8.000", QQ-A 250/12													

Location

Loc Qty

Loc Code

MAT005

6.357

m133215

6.357

(134261)

19,000'

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

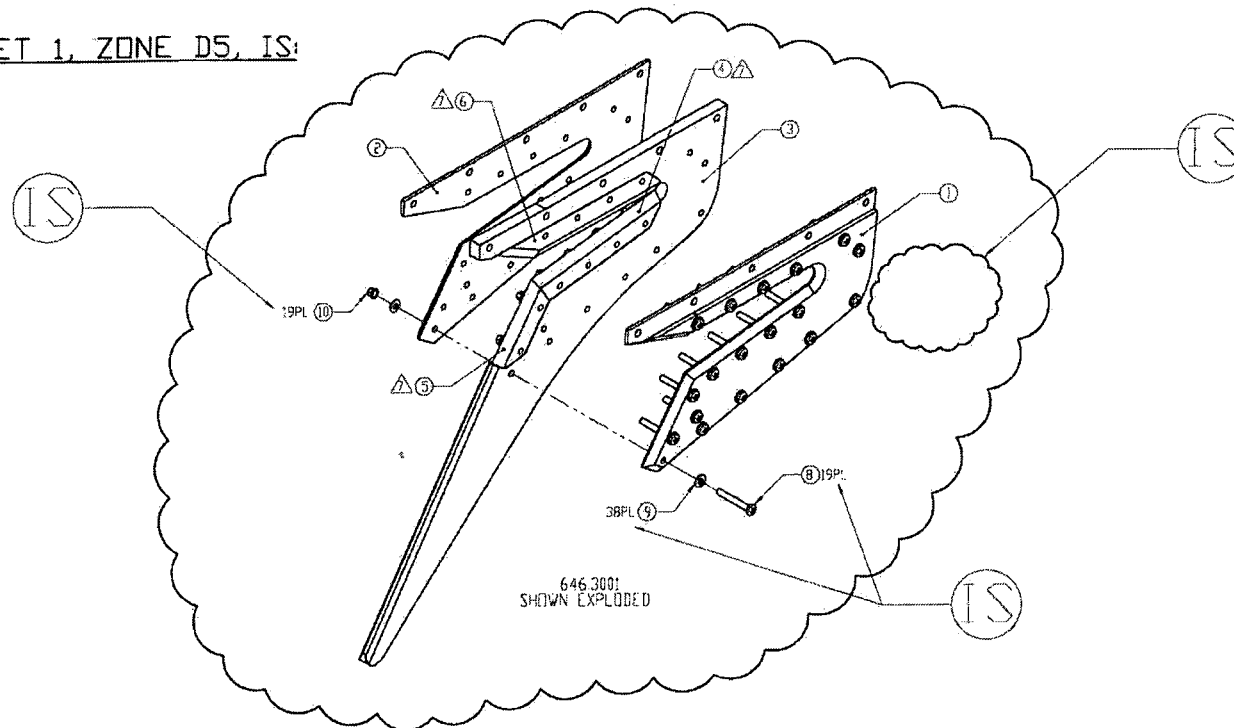
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																												
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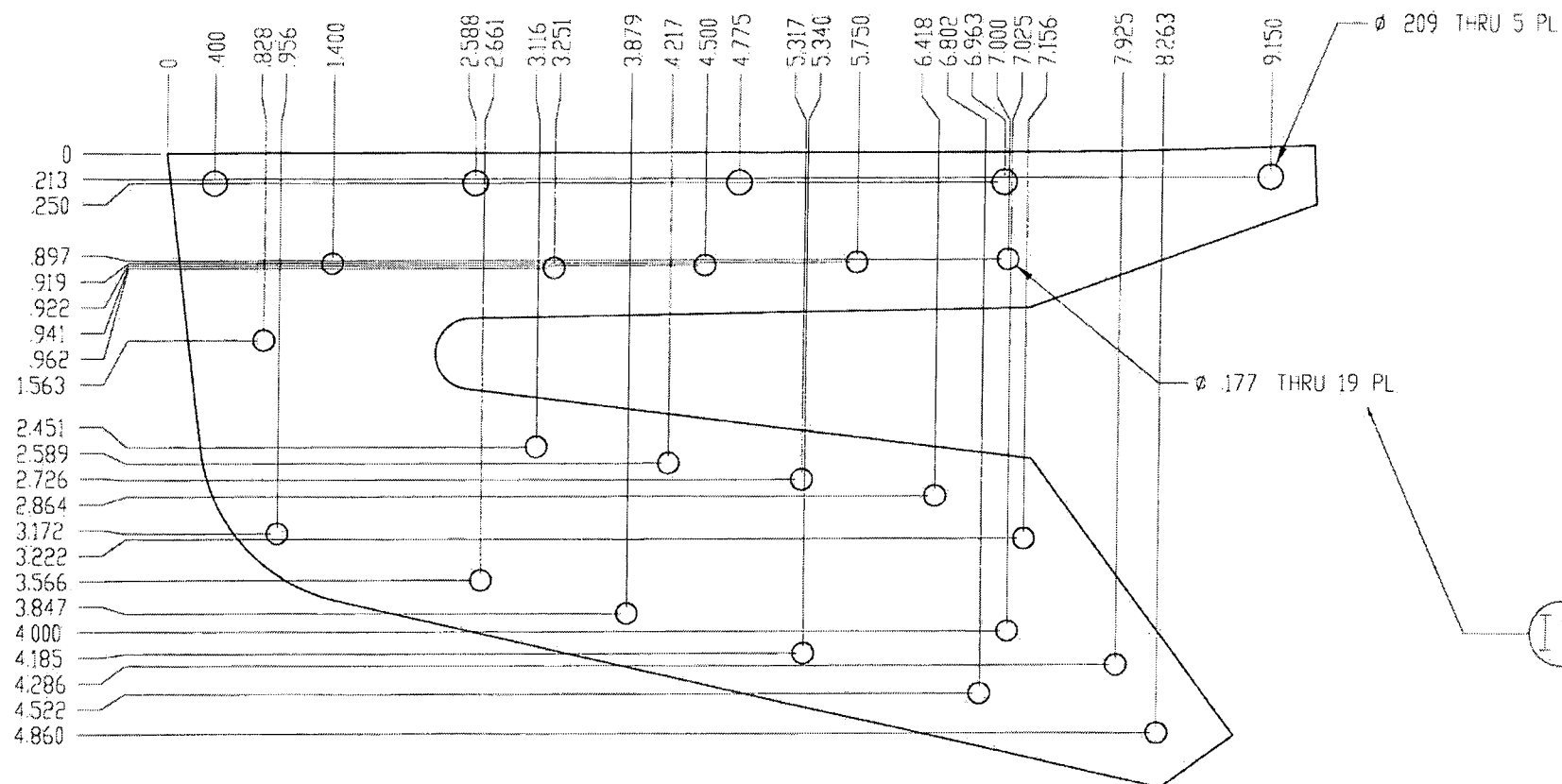
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02195			SHEET 1 OF 4	
	DWG NO. 646.3000	REV: N/C	PREPARED BY S. HUFF	DATE: 01/05/09	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: LOWER CUTTER ASSY				
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE					
REASON: REMOVED RIVETS IN FAVOR OF ADDITIONAL SCREWS					

SHEET 1, ZONE D5, IS:



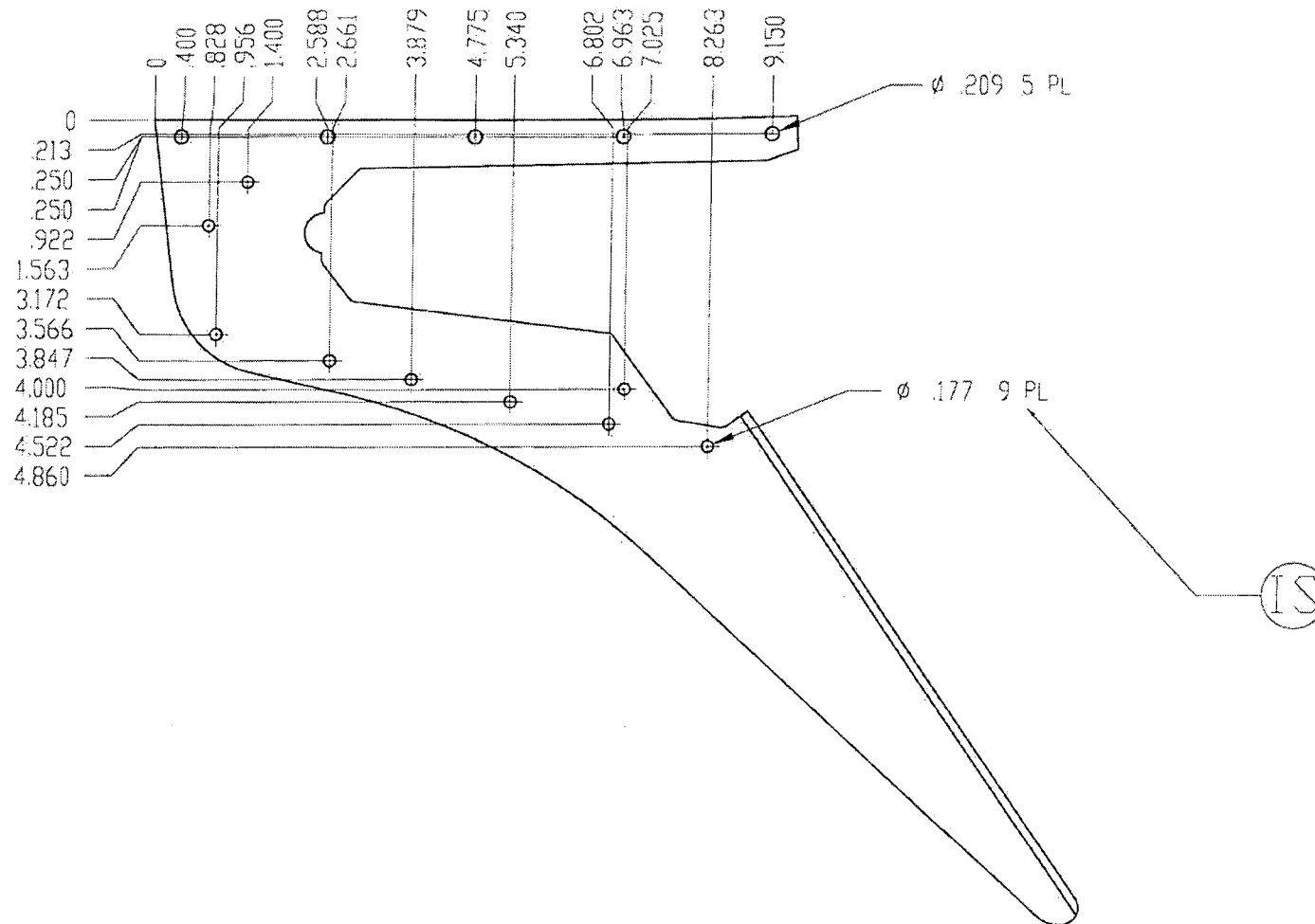
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 141006 MLS
1601-28

10	R	601.1541	19	LOCKNUT	MS21042L08
9	R	601.2764	38	WASHER	NAS1149FN832P
8	R	601.2765	19	SCREW	MS27039-0819
7	D	601.2766	2	RIVET	MS20470AD5-18
			.3001		
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:					CHANGE CATEGORY
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM					DER REVIEW REQUIRED
					☐ MAJOR ☒ MINOR ☐ YES ☒ NO

SHEET 3 IS:

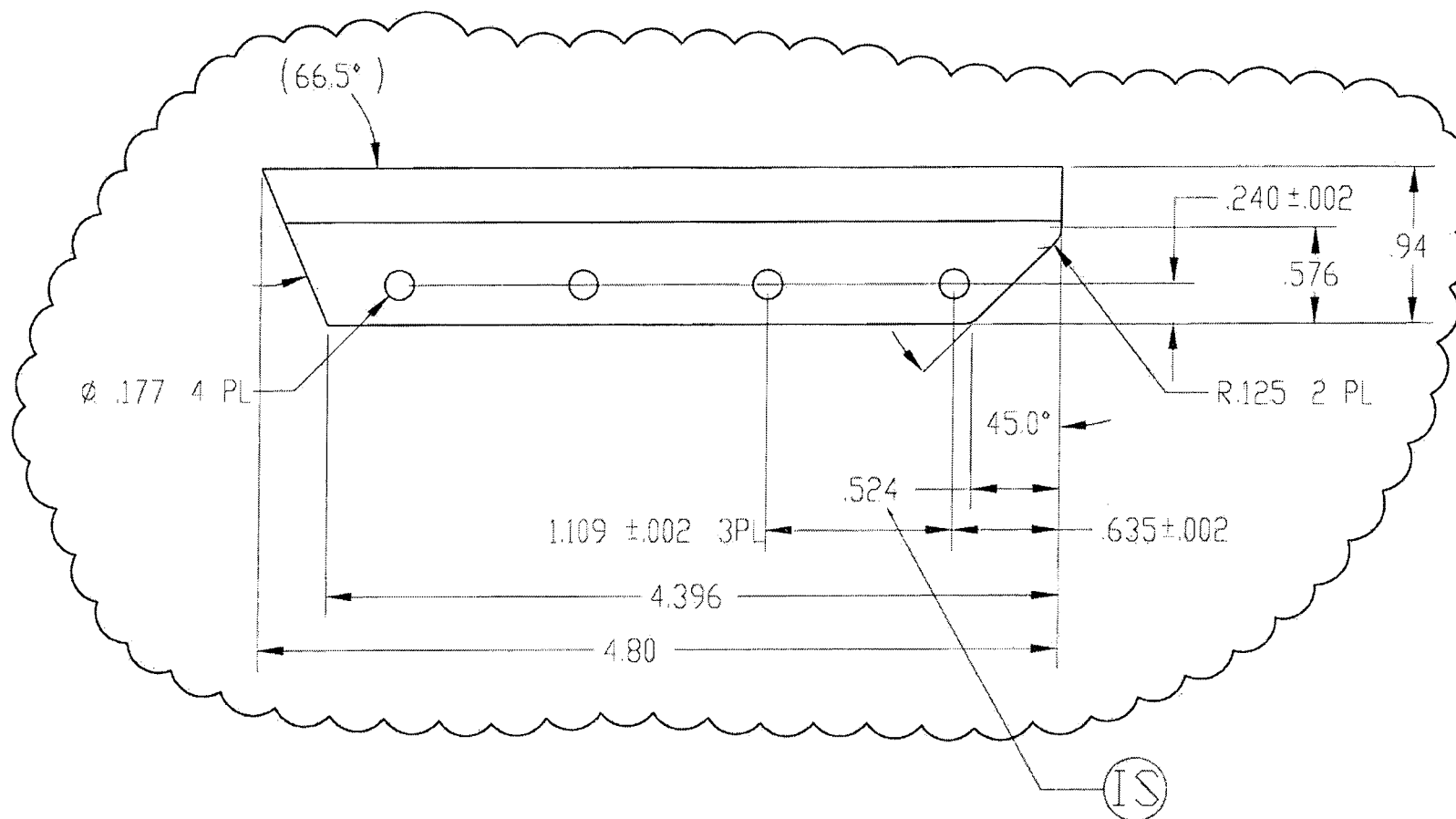
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION

SHEET 5 IS:



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION

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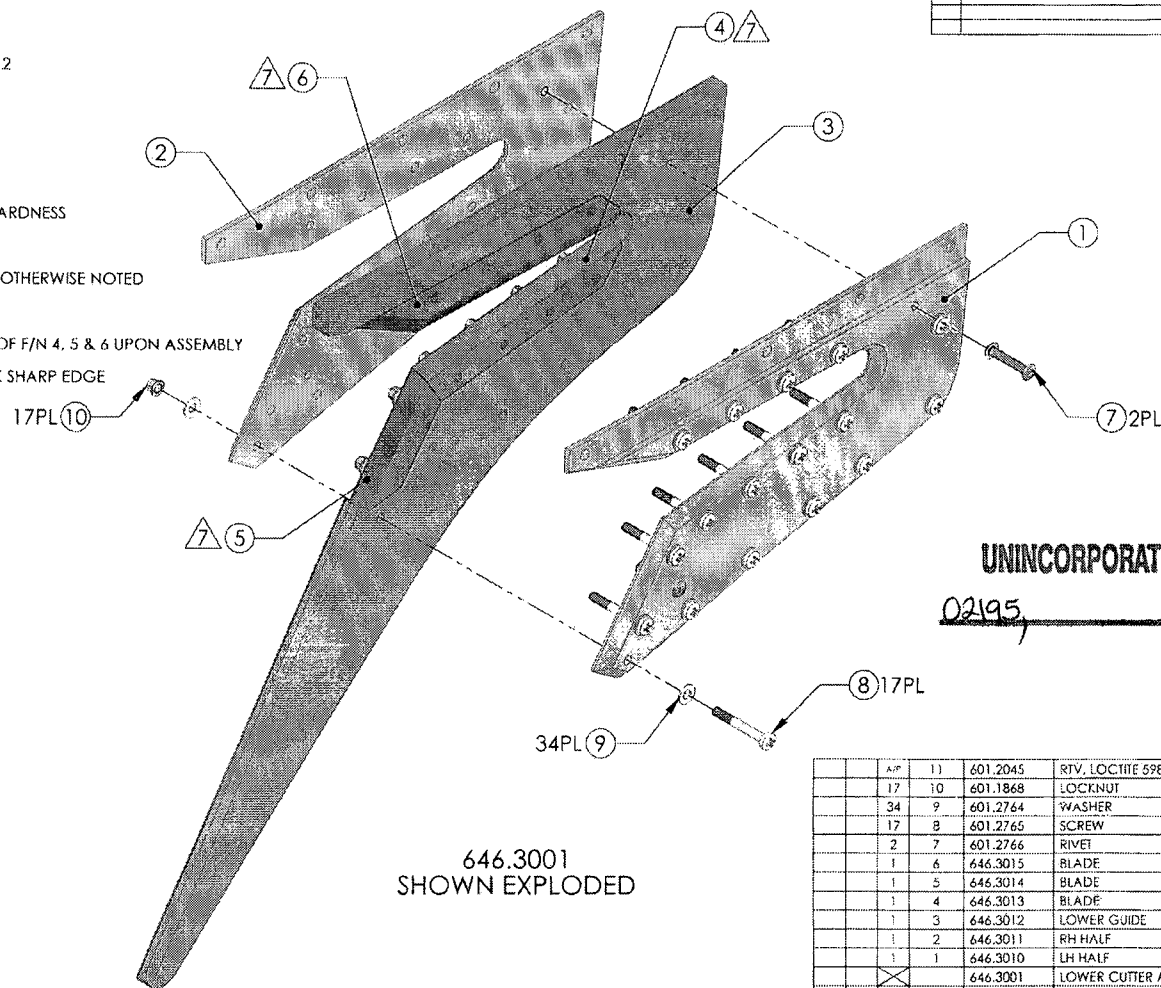


F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION

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NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: AISI A2 TOOL STEEL
CONDITION: ANNEALED
POST PROCESS: HEAT TREAT TO 58-62 Rc ROCKWELL HARDNESS
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
5. DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
6. IDENTIFY IAW MPP-120
- 7 APPLY F/N 11 AS REQUIRED TO ALL FAYING SURFACES OF F/N 4, 5 & 6 UPON ASSEMBLY
- 8 CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE



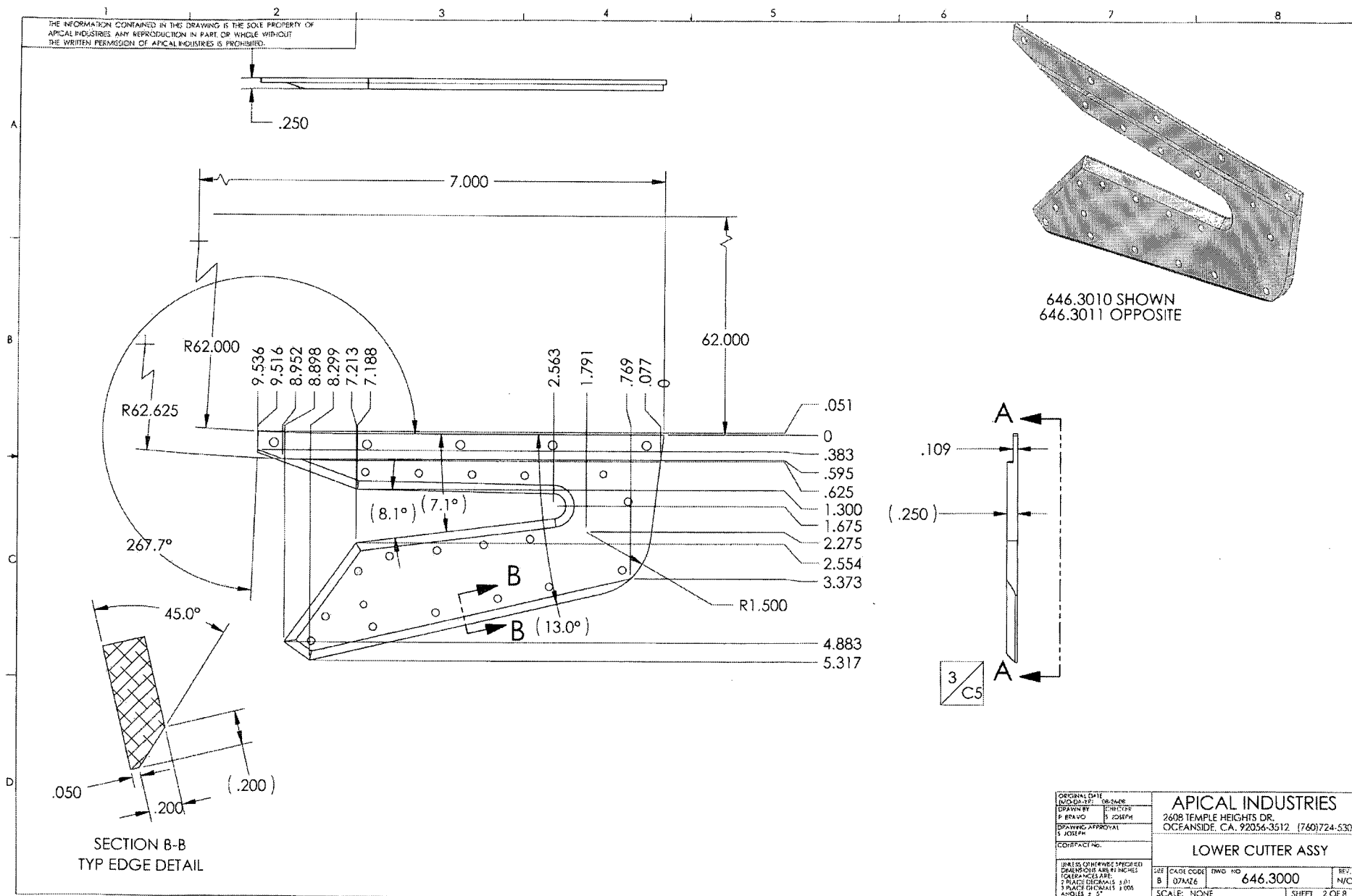
UNINCORPORATED ECN(s)

02195

QTY	REV	DATE	DESCRIPTION	MATL	SPEC.
17	10	601.1868	LOCKNUT	AMS2101/20	
34	9	601.2764	WASHER	AMS2101/20	
17	8	601.2765	SCREW	AMS2101/20	
2	7	601.2766	RIVET	AMS2101/20	
1	6	646.3015	BLADE		
1	5	646.3014	BLADE		
1	4	646.3013	BLADE		
1	3	646.3012	LOWER GUIDE		
1	2	646.3011	RH HALF		
1	1	646.3010	LH HALF		
1		646.3001	LOWER CUTTER ASSY		
QTY	REV	DATE	DESCRIPTION	MATL	SPEC.
1	1	601.2045	RTV, LOCTITE 598		
1	1	601.1868	LOCKNUT		
1	1	601.2764	WASHER		
1	1	601.2765	SCREW		
1	1	601.2766	RIVET		
1	1	646.3015	BLADE		
1	1	646.3014	BLADE		
1	1	646.3013	BLADE		
1	1	646.3012	LOWER GUIDE		
1	1	646.3011	RH HALF		
1	1	646.3010	LH HALF		
1	1	646.3001	LOWER CUTTER ASSY		

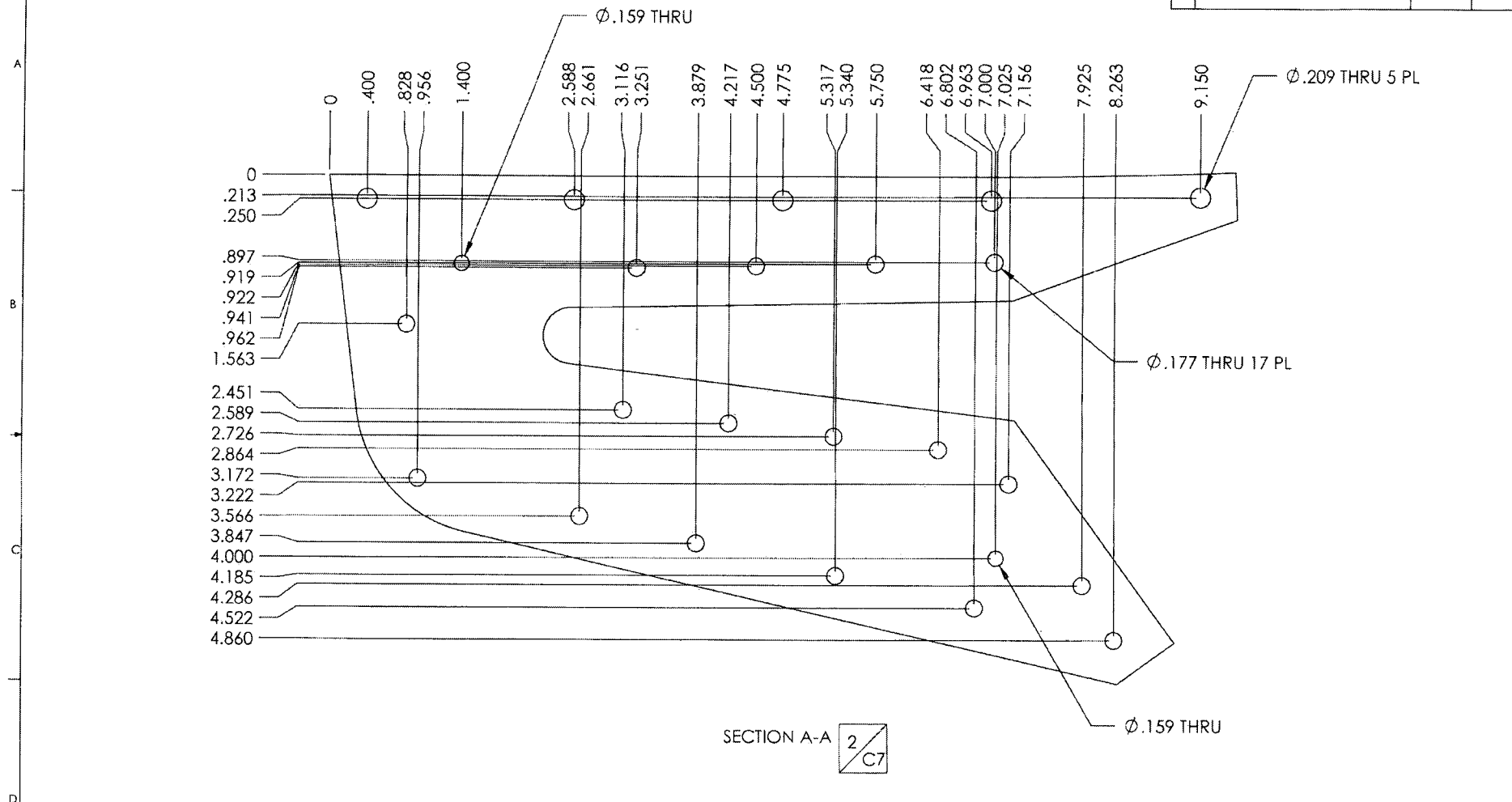
ORIGINAL DATE (DD-MY-YY)		REV. DATE	
DRAWN BY H. HAYES		CHECKED C. JONES	
DRAWING APPROVAL S. JONES		CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE B 07M26	
PARTS LIST		DWG NO 646.3000	
APICAL INDUSTRIES 2508 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		REV N/C	
LOWER CUTTER ASSY		SCALE NONE	
SHEET 1 OF 8			

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



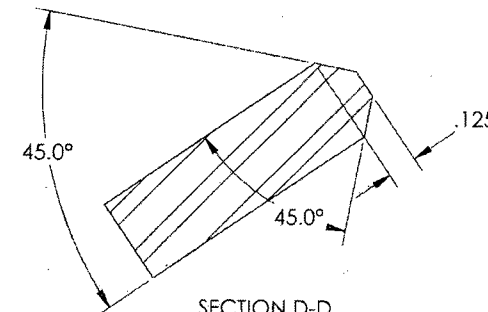
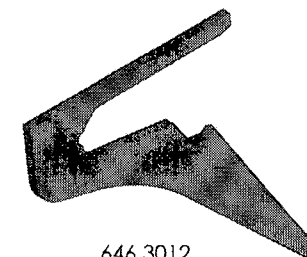
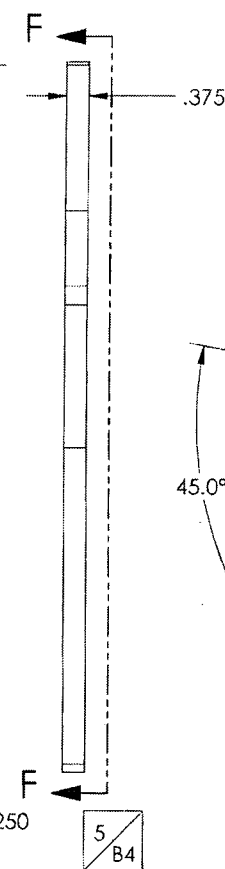
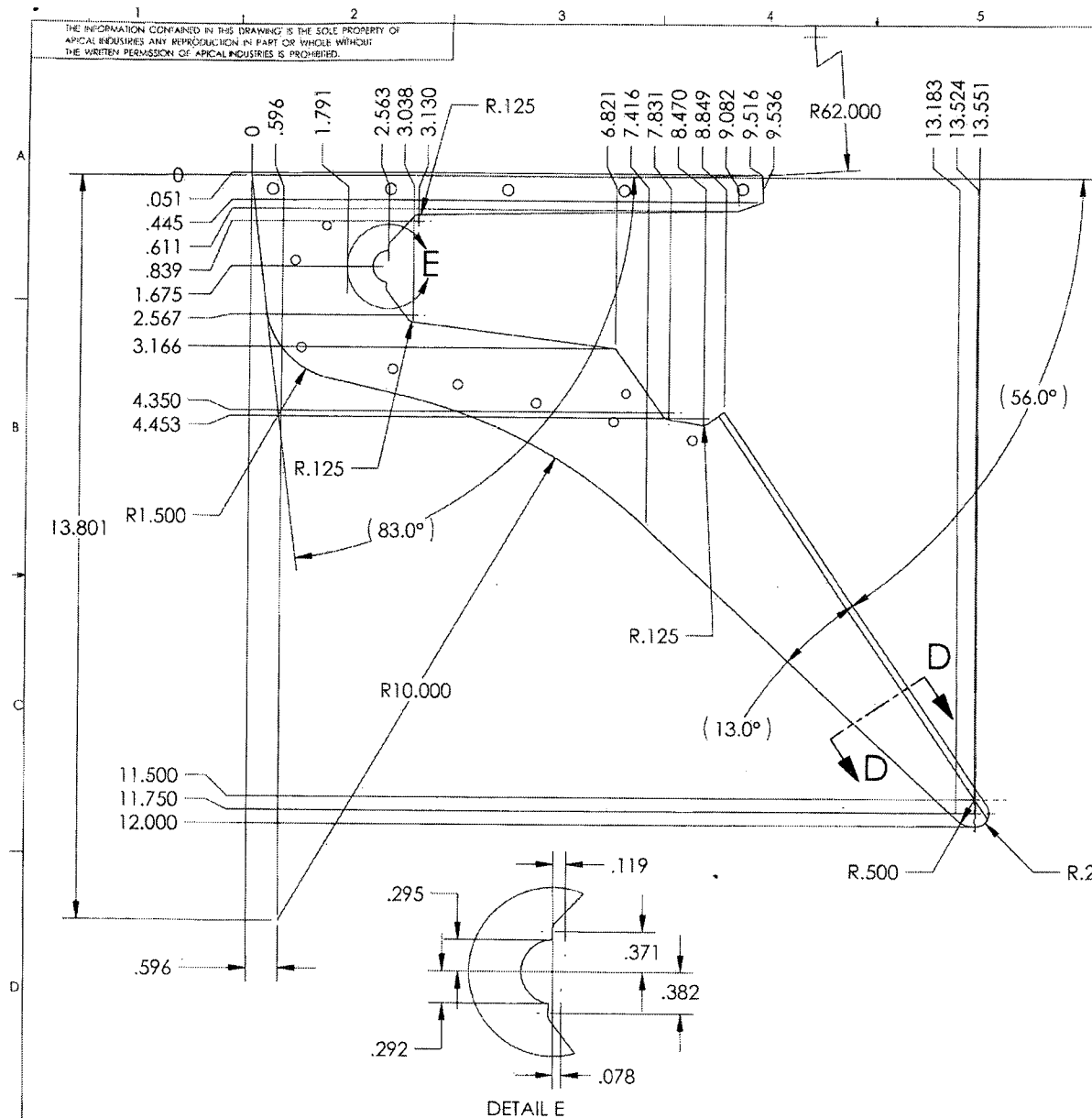
ORIGINAL DATE 10/20/01		BY 5656	
DRAWN BY P. MAYO		CHECKED BY R. JOSEPH	
DRAWING APPROVAL S. JOSEPH		DATE 10/20/01	
QUANTITY NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. PLACE DECIMALS #01 2. PLACE DECIMALS #005 3. PLACE DECIMALS #0005 ANGLE 2°		SEE CAD CODE B D7M16	QND NO 646.3000
SCALE NONE		REV. N/C	
		SHEET 3 OF 8	

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA 92056-3512 (760)724-5300

LOWER CUTTER ASSY

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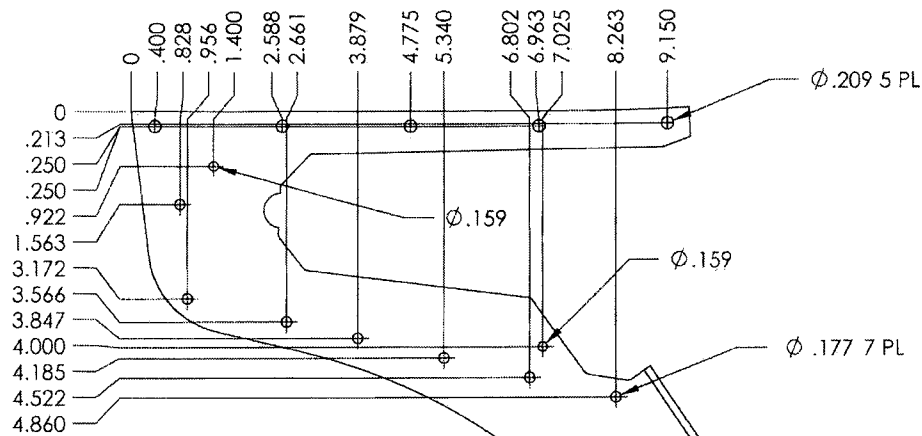
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



OPTIONAL DATA (NO DATA REQUIRED)		APICAL INDUSTRIES	
DESIGNED BY	DATE	2608 TEMPLE HEIGHTS DR.	
DRAWN BY	CHECKED BY	OCEANSIDE, CA. 92056-3512 (760) 724-5300	
P. BRAND	J. JOSEPH	LOWER CUTTER ASSY	
DRAWING APPROVAL	DATE	SIZE	CAGE CODE
J. JOSEPH		R	07M26
CONTRACT NO.		DWG. NO.	646.3000
		SCALE	NONE
		SHEET	4 OF 8

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REV.	DESCRIPTION	DATE	APPROVED

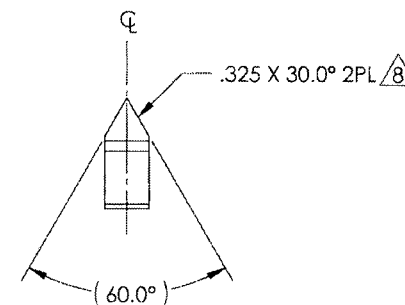
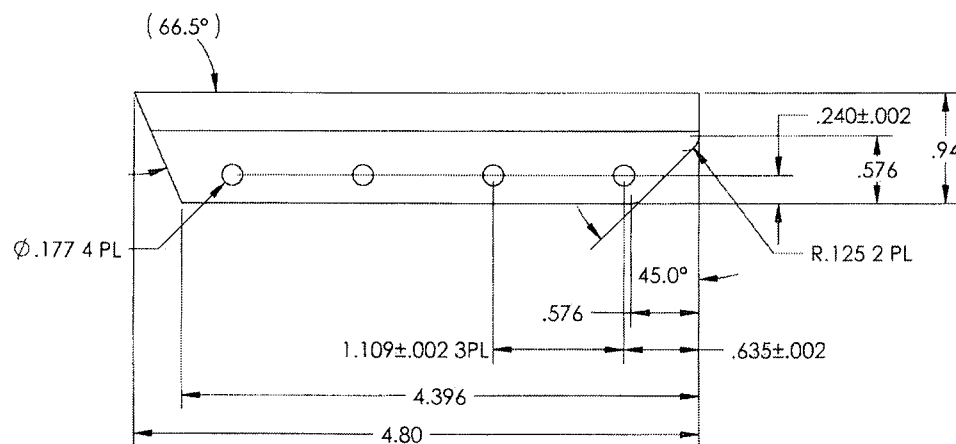
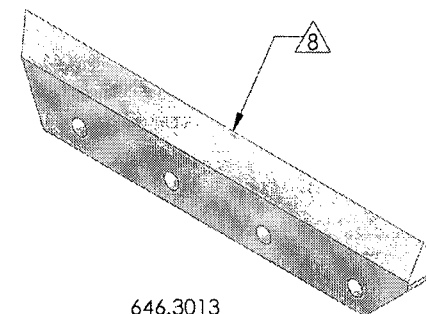


SECTION F-F 4
B6

ORIGINAL DATE (MO-DA-YR) 08-21-98		APICAL INDUSTRIES	
DRAWN BY D. JOSEPH		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
IN. BRAND D. JOSEPH		LOWER CUTTER ASSY	
DRAWING APPROVAL D. JOSEPH			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B GAGE CODE 07M26. 646.3000	REV. N/C
		SCALE NONE	SHEET 5 OF 6

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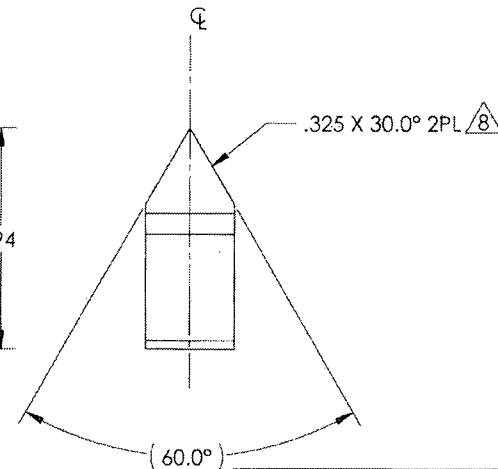
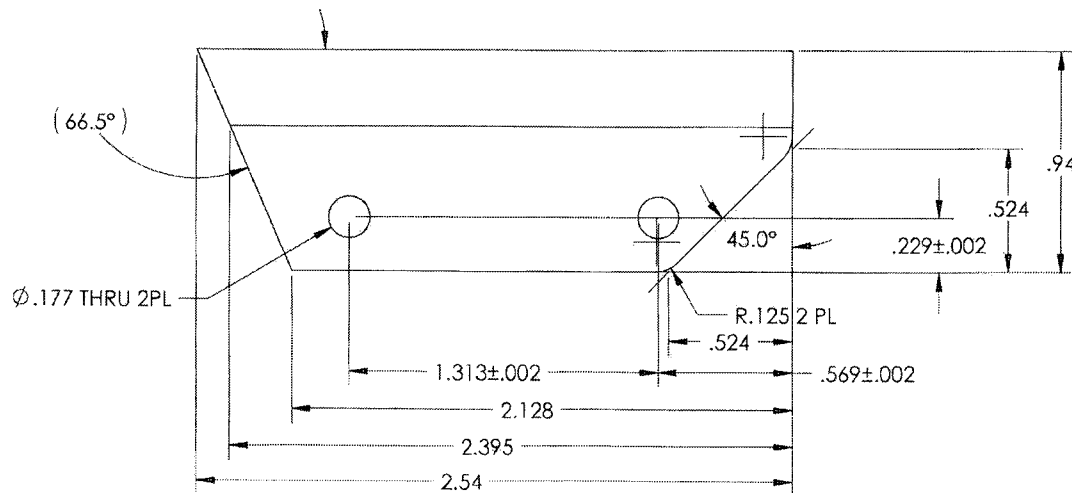
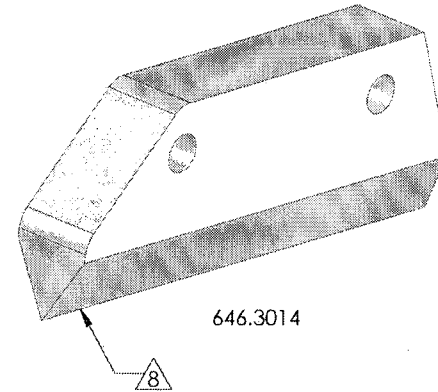
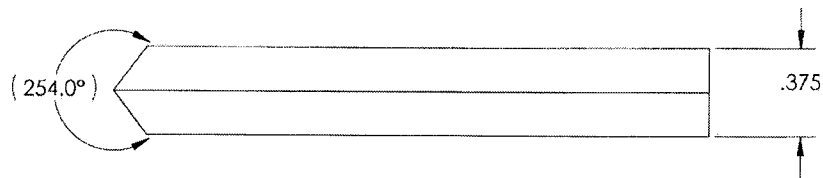
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE 1963-04-18 09:24:08		APICAL INDUSTRIES	
DRAWN BY F. BRAVO	CHECKED BY D. JENSEN	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL S. JOHNSON		LOWER CUTTER ASSY	
CUTTING LIST NO.		SHEET 8	REV N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS $\pm .01$ 2 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		DATE 07/21/16	646.3000
SCALE: NONE		SHEET 6 OF 8	

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REV.	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE
 DRAWN BY
 P. BRAY
 CHECKED
 J. JOSEPH
 DRAWING APPROVAL
 J. JOSEPH
 CONTRACT NO.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 1 PLACE DECIMALS ±.015
 2 PLACE DECIMALS ±.005
 ANGLES ±.5°

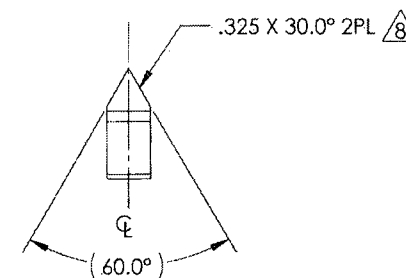
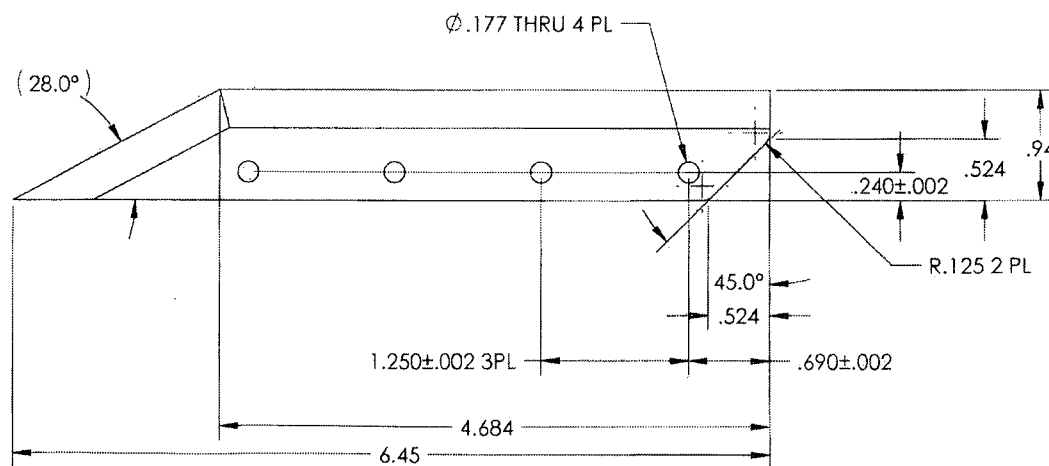
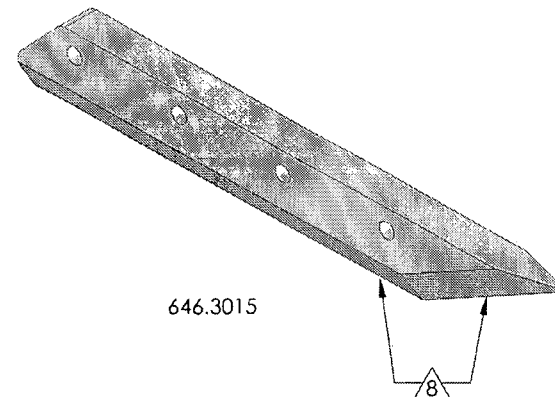
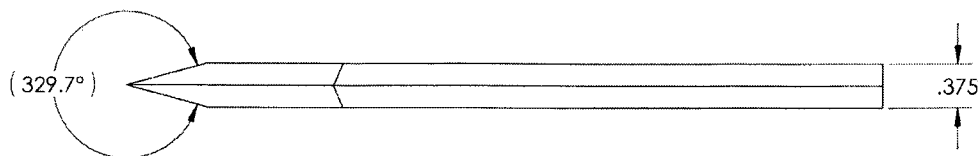
APICAL INDUSTRIES
 2608 TEMPLE HEIGHTS DR.
 OCEANSIDE, CA. 92056-3512 (760)724-5300

LOWER CUTTER ASSY

TRE	CASE CODE	END. NO.	REV.
B	07M16	646.3000	N/C
SCALE: NONE			SHEET: 7 OF 8

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REVISION			
REV.	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE
08/25/91
DRAWN BY
P. SPAYO
CHECKED BY
J. JOSEPH
DATE
08/25/91
CONTRACT NO.

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

LOWER CUTTER ASSY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

SIZE	CAGE CODE	DWG. NO.	REV.
B	07M26	646.3000	N/C
SCALE: NONE			SHEET 6 OF 8



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO32760

Purchase Order Date 6/20/2016

PO-Print Date 6/27/2016

Page Number 1 of 7

Order From : VC-ATG001
A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD
1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name	Buyer	Chantal Lavoie
Vendor Phone 613-446-4544	Customer POID	
Vendor Fax 613-446-4556	Customer Tax #	10127-2607
Ship To Contact	Terms	Net 30
Ship To Phone	Currency	CAD
	FOB	FCA - (Free Carrier)

Ship Method VENDOR'S TRUCK
Ship Acct

Line Nbr	Item ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
5	141006	646.3012 LOWER GUIDE REV. N/C	6/30/2016 Yes	16.00	\$318.40

6/30/2016
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N
ALODINE NEED TO REMOVE

Line Total: \$318.40

6	146297	647.0110 ROOF DOUBLER REV. A	6/30/2016 Yes	3.00	\$129.00
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6/30/2016
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total: \$129.00

6/27/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911938

Date: 08-Jul-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.			
6 ea	Part: 145628 D5271-1 Forward fitting Job: 19708	PO: 32760	Rev: Line: 10
4 ea	Part: 146831 D5273-043 End fitting Job: 19710	PO: 32760	Rev: B Line: 14
8 ea	Part: 147746 D5273-3-041 End fitting Job: 19711	PO: 32760	Rev: B Line: 15
1 ea	Part: 71401-45 Administration fee Job: 19713	PO: 32760	Rev: N/A Line: 18
16 ea	Part: 141006 646.3012 Lower Guide Job: 19700	PO: 32760	Rev: N/C Line: 5
6 ea	Part: 146954 D5230-3 Mounting plate Job: 19706	PO: 32760	Rev: A Line: 8
7 ea	Part: 145628 D5271-3 AFT fitting Job: 19707	PO: 32760	Rev: A Line: 9
DATE: 8/7/16			
CERTIFIED SIGNATURE:			



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

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Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
Quantity	Description
	RECEIVER SIGNATURE: <u>SP 16-7-11</u>
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	CERTIFICATE OF CONFORMANCE
	A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.
	MADE IN CANADA.